

## PRODUCT DATA SHEET



# GRAFIPRINT LAMINATES

## REFERENCE LAM155

Reviewed on the 1<sup>st</sup> of July 2013



### Description

Grafiprint LAM155 is a soft cadmium free glossy monomeric calendered PVC film, provided with a pressure-sensitive permanent water-based acrylic glue. The glue is protected by a high-quality silicone paper. This seamless laminate has especially been created for protecting digital prints.

### Composition

- Film : 75 micron thick monomeric calendered glossy vinyl film with an excellent resistance against chemical products, humidity and dirt
- Glue : water-based pressure-sensitive permanent acrylic glue. This glue does not have an aggressive reaction on the printout
- Backing paper : siliconised clay-coated paper of 120 gr/m<sup>2</sup>

### Application

The Grafiprint LAM155 laminate is perfectly suited for all indoor and outdoor applications on non-corrugated surfaces, and gives your prints a glossy effect. Preceding compatibility tests are, however, advisable.

### Product Specifications

Technical properties at a relative humidity of 50 ± 5 % and a temperature of 23 ± 2°C.

		Test method	Result
1.	<b>Thickness<sup>1</sup></b>		
	Thickness film	Din53370	75 micron
	Thickness film + glue + backing paper	Din53370	210 micron
2.	<b>Elongation at break<sup>2</sup></b>		
	In production length direction	Din53455	> 135 %
	In cross direction	Din53455	> 135 %
3.	<b>Dimensional stability<sup>3</sup></b>	Finat 14	< 1.00 mm
4.	<b>Degree of Gloss</b>		
	Degree of gloss (measuring angle 20°)	Din67530	50 GU (gloss units)
5.	<b>Adhesion strength<sup>4</sup></b>		
	After 20 minutes	Finat 1	10 N/25mm
	After 24 hours	Finat 1	14 N/25mm
6.	<b>Quickstick<sup>5</sup></b>	Finat 9	6 N
7.	<b>Expected outdoor life span<sup>6</sup></b>	-	1.5 – 2 years (vertical)
8.	<b>Temperature range</b>		
	At application	-	+5°C up to +40°C
	At use	-	-20°C up to +70°C
9.	<b>Colour back print</b>	-	grey
10.	<b>Flammability</b>		
	If applied on aluminium, glass, steel = self-extinguishing		

## Storage instructions

All Grafiprint materials always need to be stored in their original packing and with the original protection flanges (and preferably stored vertically).

In order to avoid any loss of quality, the Grafiprint laminate should also be stored in suitable conditions, that is at a temperature between 10 and 20°C, and a relative humidity of 50 %. Under these conditions, the Grafiprint materials can be stored for a period of two years.

## Remarks

As the colour of the film can differ slightly for each production run, we advise you not to use films with different batch numbers in one single and critical job. The number to be taken in to consideration for this purpose consists of the first 5 numbers of the 7-digit batch number.

## Important

The information, mentioned in this product data sheet, is based upon tests that were executed by Grafityp, and that we consider to be reliable. The information always represents an average, a minimum or a maximum value, and should be considered as such. It is only given for your information, and does not give any guarantee. It is up to the end user to decide whether or not the product is suited for his particular application.

- 1)** The thickness of the Grafiprint materials may vary slightly. The indicated value is an average value, obtained from a series of measurements.
- 2)** The elongation at break of the Grafiprint materials may vary slightly. The indicated value is a minimum value, obtained from a series of measurements.
- 3)** The dimensional stability is the shrinkage in mm. This value is measured by applying the film on aluminium (10x10cm), and placing it in a hot-air oven at 70°C for 48 hours (= Finat 14 Method, adjusted according to our own internally developed procedure). The indicated value is a maximum value, obtained from a series of measurements.
- 4)** The adhesion strength is measured on glass, and this after 20 minutes and after 24 hours. The film is removed again in an angle of 180° and at a speed of 300 mm/min. The indicated value is an average value, obtained from a series of measurements.
- 5)** The "Quickstick" is the direct adhesion strength, measured on glass. The indicated value is an average value, obtained from a series of measurements.
- 6)** The expected outdoor life span refers to outdoor use under Central European conditions and to vertical applications. Non-vertical application can reduce the life span up to 50%. The expected life span of our films is based upon professional application on a dry, degreased and suitable background. Tropical conditions, or the use near chemical emission, may have a detrimental effect on the life span. For more detailed information we also refer to our general "Grafiprint Warranty Certificate" and to our "General Terms and Conditions of Sale and Delivery".